



## Steering Control

### INSTALLATION INSTRUCTIONS

#### For G-002K3.5

Parts Needed:

**41-230 SAFE T PLUS Unit (Blue)**

**G-002K3.5 Mounting Hardware Kit consists of:**

55-104-6      Anchor Bracket

55-208      Tie Rod Bracket

12-38-1800K      3/8" x 1-7/8" U-Bolt Kit

- Step 1. Anchor Bracket. Remove nuts from front axle spring rear U-bolt, install bracket, replace and tighten nuts securely, (Bracket should clear above or below the tie rod at all times during steering rotation.)
- Step 2. Using U-bolts and nuts provided, install Tie Rod Bracket on opposite end which unit will be mounted. Leave bracket slightly loose on tie rod for final positioning later. Thoroughly clean this section of tie rod before attaching bracket.
- Step 3. Set front wheels of vehicle to a straight-ahead position. **This is important.** Later adjustment of the Tie Rod Bracket may be avoided if front wheels are set perfectly straight.
- Step 4. Select the best unit to bracket installation position based on the following procedure:
- (a) Unit should be installed to provide maximum protection by front axle.
  - (b) Small diameter end of unit should be 1/2" to 1" lower than large end of unit when installation is complete.
  - (c) Unit may be attached either above or below both Anchor and/or Tie Rod Bracket.
  - (d) It is preferable to install unit with large diameter end attached to Anchor Bracket; however, it may be installed in the opposite direction to obtain desired angle.
- Step 5. (a) After selecting best installation position install Anchor Bracket end of unit first. Align holes and insert one of the 3/4" bolts provided, using a large flat washer on the opposite side of unit mounting eye from bracket.