

## **INSTALLATION INSTRUCTIONS**

### **ACTIA LENS KIT PART# 101384**

- REMOVE THE ORIGINAL LENS BY RELEASING THE MULTIPLE TABS AROUND THE EDGES OF THE LENS. YOU CAN USE A SMALL SCREWDRIVER TO PRESS ON THEM.
- PLACE THE NEW LENS ON THE CLUSTER ALIGNING THE BRASS HOLES WITH THE CORRESPONDING HOLES IN THE NEW LENS.
  - INSTALL THE NEW LONGER MACHINE SCREWS INTO THE BRASS THREADED HOLES TO HOLD THE LENS IN PLACE.
  - THIS WILL PROPERLY ALIGN THE LENS SO YOU DRILL HOLES FOR THE NEW LENS SCREWS. See Photo #1
- LOCATE ALL THE OPEN HOLES REMAINING IN THE NEW LENS.
  - PRE-DRILL THE HOLES AROUND THE PERIMETER OF THE CLUSTER LENS USING A 1/16" DRILL BIT. THIS IS A SMALLER BIT SO THAT THE SCREW CAN MAKE THREADS IN THE PLASTIC HOUSING.
- ONCE THE HOLES ARE DRILLED, REMOVE THE MACHINE SCREWS AND PROTECTIVE FILM OFF THE LENS, BEING CAREFUL NOT TO PUT FINGER PRINTS IN THE INSIDE OF THE LENS.
- REMOVE AND INSTALL THE ORIGINAL BUTTON COVER INTO THE NEW LENS.
  - INSTALL THE SUPPLIED REPLACEMENT STAINLESS STEEL BUTTON PINS.
- INSTALL THE SUPPLIED STAINLESS STEEL LENS SCREWS.
  - USE A #1 PHILLIPS ON A POWERED DRIVER.
  - GENTLY PRESS DOWN AS YOU ARE DRIVING THEM INTO THE CLUSTER HOUSING.
  - THIS WILL THREAD THE SCREWS INTO THE NEWLY DRILLED HOLES AROUND THE PERIMETER OF THE CLUSTER. See Photo #3
- THERE IS NO NEED TO TIGHTEN THE SCREWS PAST THE POINT OF HOLDING THE LENS TO THE CLUSTER HOUSING.
  - IF THE SCREWS ARE OVERTIGHTENED THEY WILL STRIP OUT AND NOT HOLD THE LENS IN PLACE.

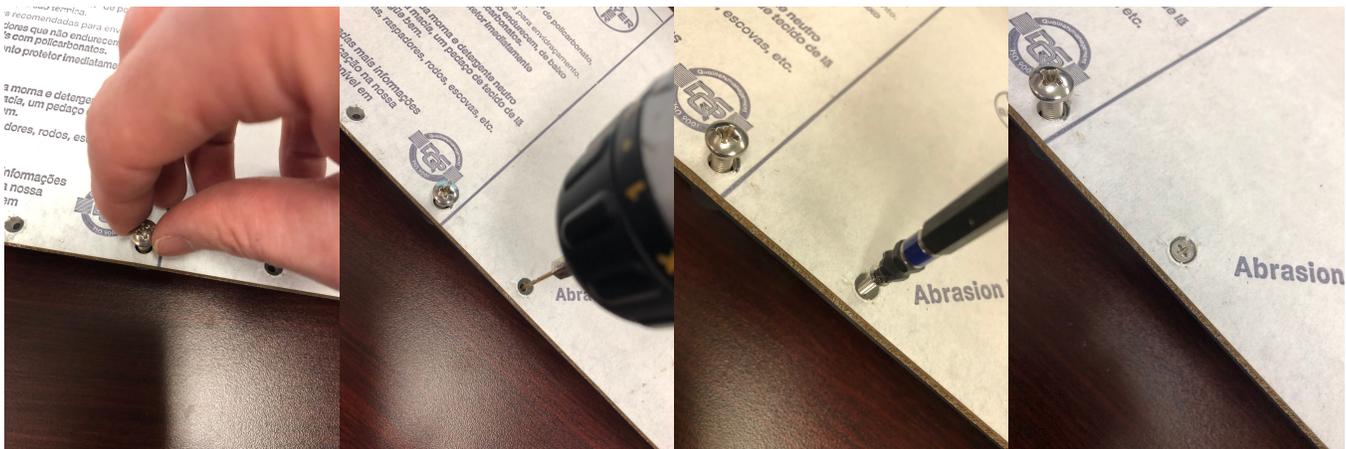


Photo 1

Photo 2

Photo 3

Photo 4